

MODEL: i9100, i6500, i6100

No.: PRNT-1230
(Q-12E-0067)
Date: 25.07.03

LOCATION: PURGE UNIT

SUBJECT: SCREW CHANGE

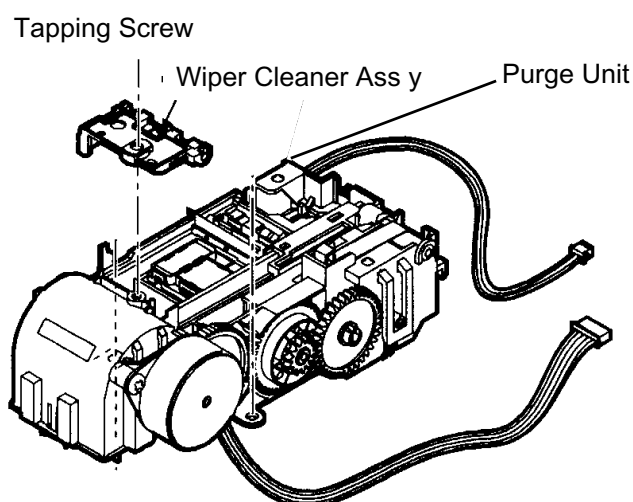
DETAILS

For quality improvements, the tapping screw securing the wiper cleaner ass'y to the purge unit has been changed.

- Old: M3 x 6 B-tight screw

- New: M3 x 8 P-tight screw

The old and new screws are NOT compatible.



Tapping screw securing the wiper cleaner ass'y to the purge unit

When replacing the wiper cleaner ass'y,

1. Use the removed screw.
2. If the removed screw is missing, be sure to use the same type of screw as the original screw.

SERVICE PART

	DESCRIPTION	PART NO	Q'TY	IC	P.C.
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N	SCREW, TAP M3X8	XA9-1169-000	0 – 1		

SERVICE TIP*Details of change*

With the previous screw, a crack was found on the boss of the purge unit where the wiper cleaner was secured.

To prevent cracks, the screw has been changed from B-tight to P-tight.

Precaution**When replacing only the wiper cleaner ass'y:**

- (1) Use the removed screw in fastening the replaced wiper cleaner ass'y.
- (2) If the removed screw is missing, use the same type of screw as the original screw.

Reason: In securing the wiper cleaner ass'y to the purge unit, the boss hole is tapped by the screw. If a different type of screw is used, the original screw thread may be damaged, and the screw cannot be fastened.

When replacing both the wiper cleaner ass'y and the purge unit:

- (1) Use the removed screw.
- (2) If the removed screw is missing, either the old or new type of screw can be used.

Reason: There is no screw thread inside the boss hole, as the service part purge unit is unused (new from the inventory).