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Philips Domestic Appliances and Personal Care

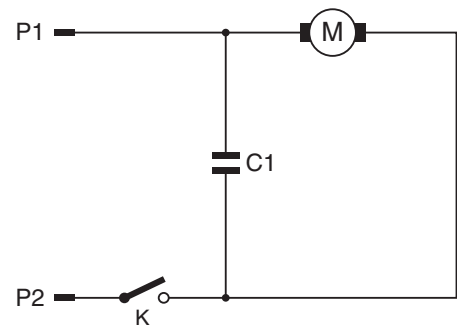
# Service Manual

## PRODUCT INFORMATION

- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

## TECHNICAL INFORMATION

- Maximum air displacement : 25 l/sec
- Max. vacuum water column : 195 cm
- Power consumption (IEC) 230V : 1200 W
- Dust storage capacity : 2 litres
- Cord length : 5 m
- Filter system : 5 filters
- Dimension F - Box : 43 x 28 x 28 cm
- Weight F - Box : 6 kg
- Colour : Chinese Red
- Dustbag- full indicator in dustcover
- Cordwinder build-in



## DISASSEMBLY- AND RE-ASSEMBLY ADVISE

- No specific issues

## REPAIR INSTRUCTION


- Cotton dustbag is used in those countries where paper dustbags are not available
- Cordwinder spring has to be tensioned till maximum minus approx. 1.5 revolution.
- Depending on the original cord, the spare cord must be shortened to the length of the original cord.

## OPTIONAL (accessories)

- Paper dustbag : FC8046 (8838 046 01010)

Pos	Service code	Description
1	9965 000 16013	handle chinese red
2	9965 000 16014	sealing ring dust compartment
3	8838 046 01010	set paper dustbags with filters
	9965 000 16015	cotton dustbag (opt.)
4	9965 000 16016	lower housing assy
5	9965 000 16017	push button chinese red
7	9965 000 16018	dust cover assy chinese red
8	9965 000 16304	pcb 110 V
	9965 000 16019	pcb 230 V
9	4322 006 50580	switch (stand.)
10	9965 000 16020	motor cover
11	9965 000 16021	motor inlet grill and filter
12	9965 000 16022	rear cover assy chinese red
13	9965 000 16023	cord winder brake assy
14	9965 000 16024	brake tyre
15	9965 000 16025	air outlet grille
16	9965 000 16026	distance piece
17	4322 000 35360	filter standard
18	9965 000 16028	motor buffer ring
19	9965 000 16303	motor 110 V
	9965 000 16029	motor 230 V

Pos	Service code	Description
20	9965 000 16030	motor buffer
21	9965 000 16031	cord winder (excl flex)
22A	4322 006 01770	Japan / Taiwan L = 5.3 m
22B	4322 006 01370	H.K. / U.K. L = 6.3 m
22C	4322 006 01400	Euro 4.8 mm L = 6.3 m
22D	4322 006 01480	Swiss L = 6.3 m
22E	4322 006 01430	Italy L = 6.3 m
23	9965 000 16032	cord out let
24	9965 000 16033	nose piece
25	<b>9965 000 18112</b>	<b>filter set</b>
50	9965 000 16034	bend and hose
51	4341 004 20190	plumeau (opt.)
52	4341 004 20100	small nozzle (opt.)
53	4341 004 20170	crevice nozzle
54	9965 000 16035	tube clip assy
55	4822 530 10511	synth. tube (stand.)
56	4822 479 20039	nozzle brush
57	4822 479 20038	nozzle strip
58	4322 004 21180	nozzle D272

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